



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3610-041
Job Sheet 177969



DAS
21
9-00

Part No: D3610-041

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 6/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D3610 REV B IPP rev A new issue 07.03.28 EC IPP rev B released, changed mat'l EC IPP REV C:AS
PER REV B JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	6/13/18	6/13/18	0.00	0.00	Start Up Machining-2		mm 12/16/18
100	Bandsaw	10 pcs	6/13/18	6/13/18	0.00	0.35	Bandsaw1		"
110	CNC Vertical Machining	10 pcs	6/13/18	6/13/18	0.39	12.20	HAAS1-4		"
120	QC	10 pcs	6/13/18	6/13/18	0.00	0.00	QC2 Machining-2		
130	QC	10 pcs	6/13/18	6/13/18	0.00	0.00	QC8 Machining-2		ms 18/06/18
140	Small Fab	10 pcs	6/13/18	6/13/18	0.00	0.41	Small Fab-4		DAS 38
150	QC	10 pcs	6/13/18	6/13/18	0.00	0.00	QC5		38
160	Powdercoat	10 pcs	6/13/18	6/13/18	0.00	0.18	Powdercoat3		BL 18-6-18
170	QC	10 pcs	6/13/18	6/13/18	0.00	0.00	QC3		DAS 38
180	Small Fab	10 pcs	6/13/18	6/13/18	0.00	0.41	Small Fab-4		DAS 38
190	QC	10 pcs	6/13/18	6/13/18	0.00	0.00	QC5		DAS 21
200	Packaging	10 pcs	6/13/18	6/13/18	0.00	0.00	Packaging3-1		DAS 21
210	QC21-SA	10 Ea	6/13/18	6/13/18	0.00	0.00	QC21		DAS 21

Part Op 100 - Cut blank 7.900 " long

Descriptions: 110 - 1- Mill as per Folio FA692 Rev: _____ & Dwg D3610 Rev: _____ 2-Deburr per dwg D3610

140 - 1-C'SINK AS PER DWG D3610

160 - START TIME: 1.35 OVEN TEMPERATURE: 320° FINISH TIME: 205

180 - Rivet Nut Plate as per Dwg D3610

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4140N-B1.500X1.5000	4140 Steel Bar 1.50 X 1.50	7 ft (.7 ea)	90-Start up Operation	
MS20426AD3-4	Rivet	20 Ea (2 ea)	90-Start up Operation	FM136444-2
MS21075L3	Nut Plate	10 Ea (1 ea)	90-Start up Operation	

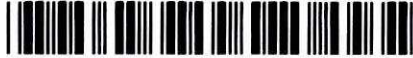
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4140N-B1.500X1.5000	7	25	0
	MS20426AD3-4	20	3,140	0
	MS21075L3	10	873	0



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Container No: S079439



Part: D3610-041

Job No: 177969

Serial No/Batch: S079439

Revision: B

Inspector:

Instructions:

Date: 06/08/18

30
840
75
1
00

Part Specifications
Specifications could not be found.

Plex 5/23/18 2:31 PM dart.lacelle.linda

177969

FIRST ARTICLE INSPECTION CHECKLIST

DAS
54

18/06/10

ed by	Approved
	